

Work Order ID 79422

January-26-12 7:47:03 AM

79422

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Item ID: D412-704-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Copilot Emergency Cargo Release

Start Date: 1/26/12

Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/26/12

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-704-011CHG001

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

MLJ 12-1-26
①

SP 12-01-26

8/26/26

⑦

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79422

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Item ID: D412-704-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Copilot Emergency Cargo Release

Start Date: 1/26/12 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 1/26/12 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-704-011 Location: _____ PPP Rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/1/26 sf

12/1/26 JF

*MF
12-01-26*

Picklist Print

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Work Order ID: 79422

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 1/26/12

Required Date: 1/26/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D3207-2 Bracket		Manufactured	No			120	Each	1.0000	1	SP 2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		1							
				70291		1							
S D3207-5 Bracket		Manufactured	No			120	Each	2.0000	1	SP 2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		2							
				70293		2							
S D3208-1 Doubler		Manufactured	No			120	Each	16.0000	1	SP 2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		16							
				73467		16							
S D3208-11 Filler		Manufactured	No			120	Each	7.0000	1	SP 2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		7							
				67718		7							
S D3208-3 Pedal Mount Angle		Manufactured	No			120	Each	5.0000	1	SP 2 12-01-26			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		5							
				71677		5							

Picklist Print

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Work Order ID: 79422

Parent Item: D412-704-011

Start Date: 1/26/12

Required Date: 1/26/12

Parent Item Name: Copilot Emergency Cargo Release

Start Qty: 2.00

Required Qty: 2.00

D3208-7
Filler

Manufactured No

120 Each 3.0000

1 SP 2

Location Loc Qty Loc Code

ST202 3

73462 3

D3208-9
Doubler

Manufactured No

120 Each 1.0000

1 SP 2

Location Loc Qty Loc Code

ST202 1

71031 1

D3214-1
Placard

Manufactured No

120 Each 4.0000

1 SP 2

Location Loc Qty Loc Code

ST202 4

70304 4

D412-704-041
Pedal Assembly (205/212/214/412)

Manufactured No

120 Each 0.0000

1 SP 2

D412-704-045
Cable Assembly (212/214/412)

Manufactured No

120 Each 2.0000

1 SP 2

Location Loc Qty Loc Code

ST223 2

75895 2

MS21919-DG5
Clamp

Purchased No

100 Each 44.0000

4 SP 8 12-01-26.

Location Loc Qty Loc Code

ST306 44

114988 2

118840 17

119638 25

2x
2x

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Shop Packet Print

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REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B

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